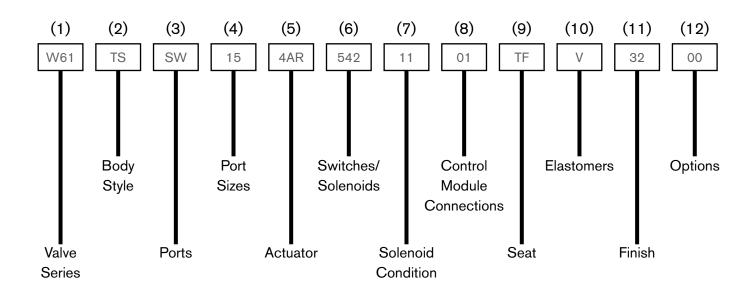




W Series Single Seat Valve Key

The Valve Key is designed to provide our customers with a clear and concise description of the valve required. The key number will always be a 12-digit number defining all areas of the valve's specification.

Example: W61 shut off valve with a TS body configuration, clamp by buttweld ports, 1.5" size, 4" Air to Raise Actuator, 2 Proximity switches, 1 solenoid, Standard S/O Cord connector, Tef Flow seat, Fluoroelastomer, 32Ra finish, and no special options.

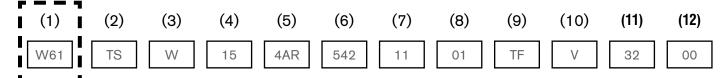




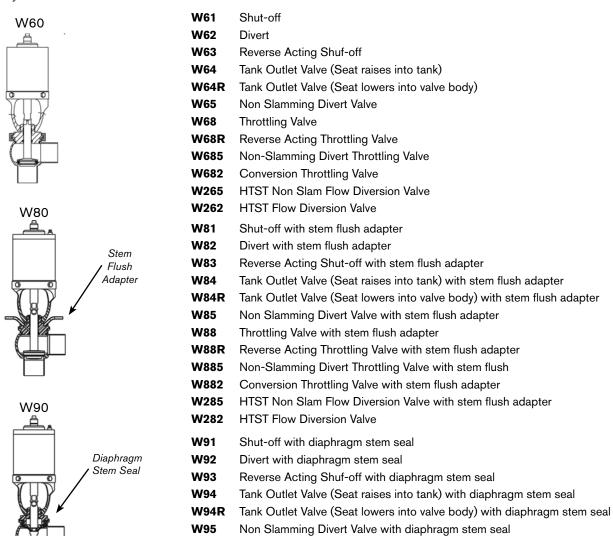
THE WILLIAMS - CARVER COMPANY, INC.

4001 MISSION RD P.O. BOX #3140 KANSAS CITY, KS 66103-0140 Office (913) 236-4949 Fax (913) 236-9331 www.williamscarver.com





(1) Valve Series



NOTE: Over pressure valves are denoted by an "R" in the model (i.e. WR61) and use a W60 or W80 series valve with an adjustable-spring actuator.

Throttling Valve with diaphragm stem seal

For mixed connection types, specify in order of port #.

(2) Body Configuration (See page 3)

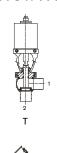
W98

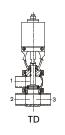
(3) Port(s)

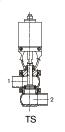
W	Buttweld	1.1
S	S Line	
I	I Line (female - 15I)	
14I	I Line (male - 14I)	
В	Bevel Seat (male threaded end)	
F	Flange	2
Q	Q Line	Example:
D	DIN 11851 405 Thread	W61-TS-SW
A	Aseptic I-Line (15NI)	

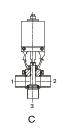
Body Configurations

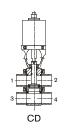
W61/W81/W91 Shut-off (W68/W88/W98 Throttling)

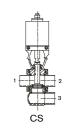














1 2





1

CPS TOP R

TOPL

COP

Throttling Plug
*L body only available
w/ high flow CV on
throttling valves

¹Not available with 90-Series

W62/W82/W92 Divert





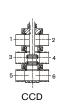




















W63/W83/W93 Shut-off (W68R/W88R Throttling)









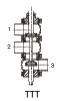


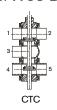


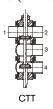


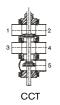
Throttling Plu

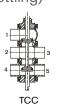
W65/W85/W95 Divert (W685/W885 Throttling)

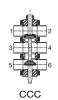


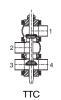














Also Available

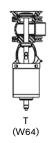
Throttling Plug

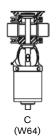
Tank Outlet W265/W285 FDV1 W262/W282 FDV1

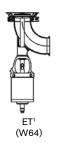
W64/W84/W94 Tank Outlet (NOTE: Tank Flanges sold separately)

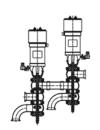


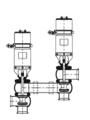


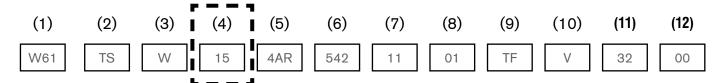












(4) Port Sizes (s)

Standard Valves: 10 1" (25mm) 15 1.5" (38mm) 20 2" (51mm) 25 2.5" (64mm) 30 3" (76mm) 40 4" (102mm) 60 6" (152mm)

For mixed sized bodies indicate upper ports first.

Example: 1.5" Upper by 2" Lower is 1520.

For reduced-seat bodies, indicate port size first, then plug size.

Example: 40/25 is 4" Body/2.5" plug size

Contact Factory to verify availability of mixed body and reduced-seat body sizes prior to placing

W64 ET - 2", 2.5" & 3" sizes only. 90 Series available in 1.5" - 4" sizes

Throttling Valves: (see Figure 2 below)

10(1.75)* 1" (Cv 1.75, 2.5, 5, 7.5)

15(10) 1.5" (Cv 1.75, 2.5, 5, 7.5, 10 or Cv 35)

 20(30)
 2" (Cv 30 or Cv 70)

 25(60)
 2.5" (Cv 60 or Cv 120)

 30(90)
 3" (Cv 90 or Cv 150)

 40(110)
 4" (Cv 110 or Cv 210)

*Note: Cv rating follows port size.

Cv Factor Chart

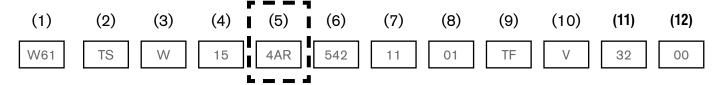
CV Fact	CV Factor Chart													
0/ -5					Valve Stem Size									
% of valve	1.0-1.5" Reduced Orifice			1-1/2"		2"		2-1/2"		3"		4"		
stroke	Cv 1.75	Cv 2.5	Cv 5.0	Cv 7.5	Cv 10	Cv 35	Cv 30	Cv 70	Cv 60	Cv 120	Cv 90	Cv 150	Cv 110	Cv 210
10	.175	.25	.50	.75	1	3.5	3	7	6	12	9	15	11	21
20	.35	.50	1	1.5	2	7	6	14	12	24	18	30	22	42
30	.525	.75	1.5	2.25	3	10.5	9	21	18	36	27	45	33	63
40	.70	1	2	3.0	4	14	12	28	24	48	36	60	44	84
50*	.875	1.25	2.5	3.75	5	17.5	15	35	30	60	45	75	55	105
60	1.05	1.5	3	4.5	6	21	18	42	36	72	54	90	66	126
70	1.225	1.75	3.5	5.25	7	24.5	21	49	42	84	63	105	77	147
80	1.4	2	4	6.0	8	28	24	56	48	96	72	120	88	168
90	1.575	2.25	4.5	6.75	9	31.5	27	63	54	108	81	135	99	189
100	1.75	2.5	5	7.5	10	35	30	70	60	120	90	150	110	210

^{*}Optimum operating point. Data is based on water at 70°F, specific gravity 1.

The Cv Factor is the flow coefficient in the full open position (100% stroke).

To calculate process Cv: $C_v = \frac{GPM}{\sqrt{\Delta P (PSI)/SG}}$ $K_v = \frac{m^3/hr}{\sqrt{\Delta P (Bar)/SG}}$

1 bar = 14.5 PSI $m^3/hr = \frac{GPM}{4.4}$



(5) Actuator*

4MR 4" (101mm) Air to Raise

4HAR³ 4" (101mm) Heavy Duty Spring, Air to Raise

4AL 4" (101mm) Air to Lower

4HAL3 4" (101mm) Heavy Duty Spring, Air to Lower

4AA 4" (101mm) Air to Air

4ALLG 4" (101mm) Air to Lower, long stroke **4ARLG** 4" (101mm) Air to Raise, long stroke

5MR 5" (127mm) Air to Raise

5HAR³ 5" (127mm) Heavy Duty Spring, Air to Raise

5AL 5" (127mm) Air to Lower

5HAL³ 5" (127mm) Heavy Duty Spring, Air to Lower

5AA 5" (127mm) Air to Air

5ALD* 5" (127mm) Air to Lower, diaphragm

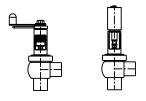
6HAR³ 6" (152mm) Heavy Spring, Air to Raise
6HAL³ 6" (152mm) Heavy Spring, Air to Lower
6AR 6" (152mm) Light Spring, Air to Raise
6AL 6" (152mm) Light Spring, Air to Lower

6AA 6" (152mm) Air to Air

6ALLG 6" (152mm) Air to Lower, long stroke
6ARLG 6" (152mm) Air to Raise, long stroke
6AALG 6" (152mm) Air to Air, long stroke
6ARY² 6" (152mm) Air to Raise, Extra long stroke

6ALY² 6" (152mm) Air to Lower, Extra long stroke 6AAY² 6" (152mm) Air to Lower, Extra long stroke 6AAY² 6" (152mm) Air to Air, Extra Long Stroke

4RHAR⁴ 4" (101mm) Adjustable-Spring, Air to Raise
5RHAR⁴ 5" (127mm) Adjustable-Spring, Air to Raise
6RHAR⁴ 6" (152mm) Adjustable-Spring, Air to Raise
4RHAL⁴ 4" (101mm) Adjustable-Spring, Air to Lower
5RHAL⁴ 5" (127mm) Adjustable-Spring, Air to Lower
6RHAL⁴ 6" (152mm) Adjustable-Spring, Air to Lower

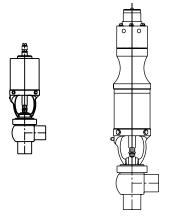


H Hand Lock

HLG Hand Lock, long stroke

M Micrometer

HY Hand Lock, Extra Long Stroke

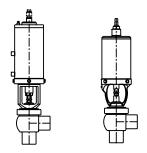


4ARP 4" (101mm) Air to Raise w/positioner **4ALP** 4" (101mm) Air to Lower w/positioner

5ARP 5" (127mm) Air to Raise w/positioner5ALP 5" (127mm) Air to Lower w/positioner

5ALDP* 5" (127mm) Air to Lower, diaphragm w/positioner

6ARP 6" (152mm) Air to Raise w/positioner **6ALP** 6" (152mm) Air to Lower w/positioner



4AR3 4" (101mm) Air to Raise, 3 position **4AL3** 4" (101mm) Air to Lower, 3 position

² Used with Y-Body valves. Consult with application engineering for use with 6" OD size valves.

^{*5}ALD & 5ALDP - Only available on throttling valves.

³ Use TFP metal or TR seats for heavy spring actuators.

⁴ Used with over-pressure valves, use TFP or metal seats.

(1) (6) (2)(10)(3)(4) (5) (7)(8) (9)(11)(12)TF W61 TS 15 4AR 542 11 32 00

(6) Switches/Solenoids

Description	No Control Module	Control Module no solenoids	Control Module with(1) 110V AC sol	Control Module with(2) 110V AC sol	Control Module with(1) 24V DC sol	Control Module with(2) 24V DC sol
No Switches	000	501	502	503	505	506
No Switches, Control top stem	001	-	-	-	-	-
Set & Forget	-	511	-	-	515	516
24 VDC Only						
Prox Switch (1) lower	520	521	522	523	525	526
Prox Switch (1) upper	530	531	532	533	535	536
Prox Switch (2)	540	541	542	543	545	546
24VDC/110 VAC						
Microswitch (1) lower	550	551	552	553	555	556
Microswitch (1) upper	560	561	562	563	565	566
Microswitch (2)	570	571	572	573	575	576
24VDC/110 VAC						
Prox Switch (1) lower ²	580	581	-	-	-	-
Prox Switch (1) upper ²	590	591	-	-	-	-
Prox Switch (2) ²	600	601	-	-	-	-
Intrinsically Safe						
5-25VDC						
AS-i Card & Set & Forget	-	611	-	-	615	616
AS-i Card & Prox Switch (1) lower	-	621	-	-	625	626
AS-i Card & Prox Switch (1) upper	-	631	-	-	635	636
AS-i Card & Prox Switch (2)	-	641	-	-	645	646
24 VDC Only						
DeviceNet Card & Set & Forget	-	711	-	-	715	716
DeviceNet Card & Prox Switch (1) lower	-	721	-	-	725	726
DeviceNet Card & Prox Switch (1) upper	-	731	-	-	735	736
DeviceNet Card & Prox Switch (2)	-	741	-	-	745	746
24 VDC (requires PNP switches)						

Where proximity switches are indicated, these are externally mounted on top of actuator. (No Control Module)

(7) Solenoid Condition

Description	Condition No.
No Control Module	00
Single Seat - No Solenoid - AR	10
Single Seat - No Solenoid - AL & Air to Air	10a
Single Seat - 1 Solenoid - AR	11
Single Seat - 1 Solenoid - AL	11a
Single Seat - 2 Solenoid - Air Boost & Air to Air	12

Note: For Single Seat Valves AR = Air to Raise Actuator, AL = Air to Lower Actuator

(8) Control Module Connections

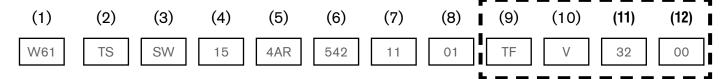
Description*	Option Number
No Control Module	00
S/O Cord, Strain Relief (Std)	01
4 Pin Turck Eurofast (1 or 2 Switches only, no solenoid; Std for Asi; AC/DC)	24
5 Pin Turck Eurofast (Std for Device Net only; AC/DC)	25
6 Pin Turck Eurofast (1 or 2 Switches and 1 solenoid; DC only)	26
8 Pin Turck Eurofast (1 or 2 Switches and up to 2 solenoids; DC only)	28
6 Pin Turck Minifast (1 or 2 Switches and up to 2 solenoids; AC/DC)	46
5 Pin Turck Minifast (1 or 2 Switches, no solenoid; AC/DC)	45
7 Pin Turck Minifast (1 or 2 Switches and up to 2 solenoids; AC/DC)	47

Includes connector on control module only. Mating connector and cable sold separately, by others.

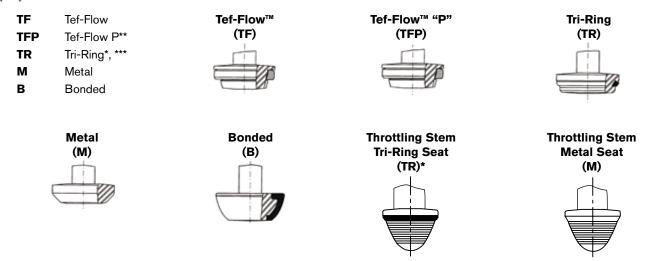
²Requires barrier (not included, provided by others)

When one proximity or microswitch is supplied, Default is as follows: W61, W62, W64R, W65 – lower position W63, W64 – Upper position Consult factory for special control module requirements.

^{*}Turck is WCB Standard for pin connectors.



(9) Seat



- *TR seat not available on CV 1.75, 2.5, 5.0 & 7.5 and 5ALD & 5ALDP actuated throttling valves.
- **TFP used on all over-pressure, Y-body, W262 and W265 valves. Heavy spring actuators are required.

(10) Elastomer

(Specifies materials for all gaskets, O-rings, Tri Ring seals, and bonded stems)

E EPDM

V Fluoroelastomer

X Optional Elastomer (specify)

Contact Factory for special requirements.

(11) Finish

32 Standard Finish Machined <32Ra ID (.8μm)

15 15Ra Mechanical Polish ID (.2μm)

32EP 32Ra Machined Finish and Electropolish ID15EP 15Ra Mechanical Polish and Electropolish ID

Electropolish (EP) is in addition to the mechanical polish finish.

(12) Options

Description	Option Number
No Options	00
High Pressure Stem Adapter & Body Clamp	04
Mill Test Reports	06
Stainless Steel Tags	08
Quick dump valve	09
Wiping stem seal(s)	10

For multiple options: Example: High Pressure Stem Adapter & Mill Test-04,06.

^{***6} inch valves only available with TR seats.

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E-mail: wcb@spx.com

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